

### A Highly Convergent Synthesis of Mexiprostil: 16(R) 16-Methoxy 16-Methyl PGE<sub>1</sub> Methyl Ester

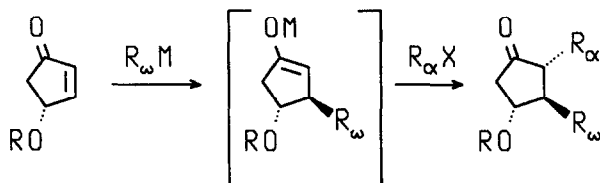
M. Kolb,\* L. Van Hijfte and R. E. Ireland<sup>1</sup>

Merrell Dow Research Institute, Strasbourg Center, F-67084 Strasbourg Cedex, France

Abstract: The synthesis of optically pure mexiprostil, a PGE<sub>1</sub> analogue, via the three component coupling process, e.g. Michael addition of the appropriate  $\omega$ -side chain onto enantiomerically pure, protected (R)-4-hydroxy-2-cyclopentenone, followed by in situ trapping with the  $\alpha$ -side chain, is described.

Among the various strategies for prostaglandin synthesis, the three-component coupling process (Scheme 1)<sup>2-5</sup> is one of the best approaches in view of its high degree of convergence and potential for flexibility. The approach involves the conjugate addition of the  $\omega$ -side chain to a protected 4-hydroxy-2-cyclopentenone and then alkylation of the derived enolate with an appropriate electrophile incorporated in the complete  $\alpha$ -side chain.

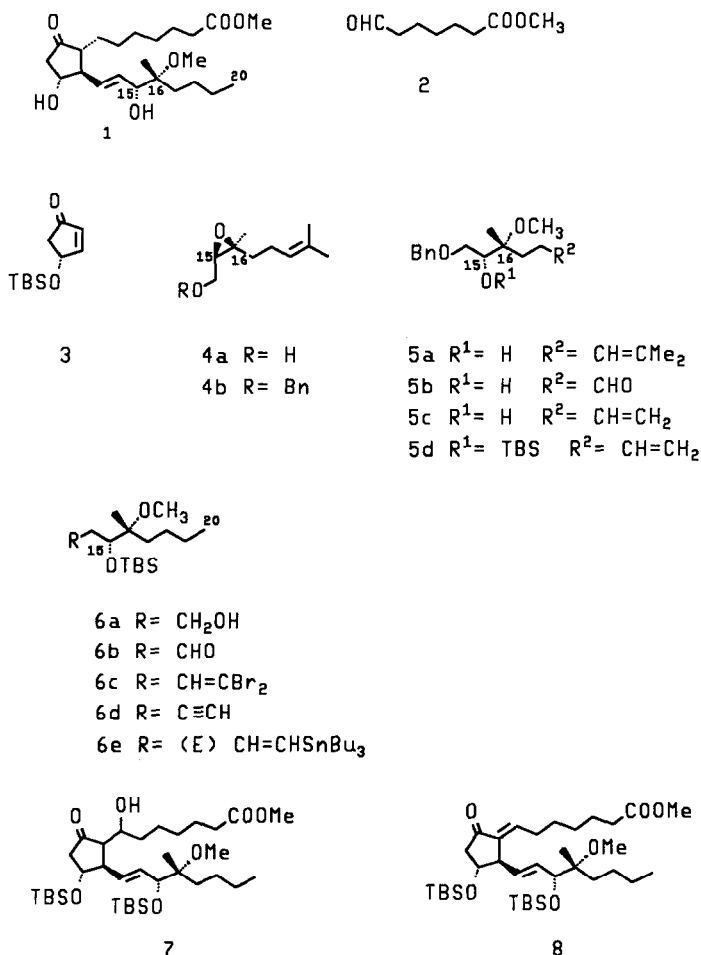
Scheme 1



Mexiprostil (1, Scheme 2)<sup>6</sup>, a Merrell-Dow compound, which has been shown to inhibit gastric acid secretion and to protect the gastric mucosa<sup>7</sup>, is singularly well suited, due to its structural analogy to PGE<sub>1</sub>, to preparation by this strategy. The aldehyde function in the  $\alpha$ -side chain equivalent 2 can be employed for efficient trapping of the intermediate enolate, which alleviates the equilibrium/elimination problem inherent in this process;<sup>2</sup> dehydration and reduction then ensures the correct attachment of the  $\alpha$ -side chain.<sup>8</sup>

The required optically active cyclopentenone **3** was prepared from cyclopentadiene.<sup>9</sup> For the prostaglandin-atypical  $\omega$ -side chain present in mexiprostil (**1**), we relied on the Sharpless oxidation protocol<sup>13</sup> to introduce the correct 15R/16R stereochemistry. Epoxidation of nerol [(-)DET, Ti(OiPr)<sub>4</sub>, tBuOOH, C<sub>7</sub>H<sub>8</sub>, -15°C, 15min; nerol, -25°C; -20°C, 3h] gave the epoxide **4a** {bp 95-97°C/0.03torr;  $[\alpha]_D^{20} = +15.4^\circ$ ,  $c = 3.3$  (CHCl<sub>3</sub>)} in 99% chemical yield and in over 70% optical purity [<sup>1</sup>H NMR, (+)Eu(hfc)<sub>3</sub>]. After benzylation (BnBr, KOtBu, THF, 0 to 10°C, 14h), stereo- and regioselectively cleavage (MeOH, Dowex 50, H<sup>+</sup>, 25°C, 14h) of the crude epoxide **4b** afforded the methoxy hydroxy derivative **5a**, which has the desired configuration at the C-15 and C-16 functionalities (prostaglandin numbering) required for mexiprostil.

Scheme 2



For the elaboration of the C-15/C-20 part of the molecule, the propylidene function in **5a** was replaced by a methylene group via a two step sequence: Ozonisation ( $O_3$ , MeOH,  $CH_2Cl_2$ ,  $-78^\circ C$ ) afforded the hydroxy aldehyde **5b**, isolated as its cyclic hemiacetal; Wittig reaction on the crude ozonised product ( $Ph_3PCH_3^+Br^-$ ,  $KOtBu$ , THF,  $25^\circ C$ , 3h) then gave the methylene alcohol **5c**  $\{[\alpha]_D = +7.0^0, c = 5.3 (CHCl_3)\}$  in 52% yield over four steps from epoxide **4b**. Protection of the C-15 alcohol function (**5c** to **5d**;  $tBuMe_2SiCl$ , imidazole, DMF,  $25^\circ C$ , 48h, 82%)<sup>14</sup> and hydrogenation of the olefin **5d** to **6a** [ $Pd(OH)_2$ ,  $H_2$ , EtOAc, 1atm,  $25^\circ C$ , 14h; 98%] completed the synthesis of the C-15/C-20 part in the  $\omega$ -side chain (41% overall yield from nerol).

In order to prepare the appropriate side chain functionality for the three component coupling process, alcohol **6a** was transformed, via the intermediate ethynyl compound **6d**, into the vinylstannane derivate **6e**, by the following sequence of reactions: Swern oxidation<sup>15</sup> (**6a** to **6b**; DMSO,  $(COCl)_2$ ,  $CH_2Cl_2$ ,  $-78^\circ C$ , 15min;  $Et_3N$ ,  $-78$  to  $25^\circ C$ ) followed by olefination (**6b** to **6c**;  $CBr_4$ ,  $CH_2Cl_2$ ,  $PPh_3$ , 0 to  $25^\circ C$ , 3h)<sup>16</sup> proceeded in 91% yield over the two steps; treatment of the dibromo olefin **6c** with n-butyl lithium (THF,  $-78^\circ C$ , 1h;  $25^\circ C$ , 1h)<sup>16</sup> gave the desired ethynyl derivative **6d** (bp  $65-67^\circ C / 0.01$ torr) in 70% yield; stannyl hydride addition<sup>17</sup> ( $Bu_3SnH$ , AIBN,  $130^\circ C$ , 2h, 70%) afforded the target  $\omega$ -side chain building block **6e** (>90% E isomer,  $^1H$  NMR,  $J_{HH} = 19.1$  Hz).

The organo copper reagent for the attachment of this side chain was prepared from the vinylstannane **6e** by reaction with n-butyl lithium (1 equiv, THF,  $-78^\circ C$ , 10min) and then copper (I) iodide (1 equiv) and tri-n-butylphosphine (2.6 equiv,  $-78^\circ C$ ;  $-35^\circ C$ , 5min;  $-78^\circ C$ , 1h).<sup>3,18,19</sup> Sequential treatment of the enone **3** with this copper reagent ( $-78$  to  $-40^\circ C$ , 1h;  $-40^\circ C$ , 5min) and the aldehyde **2**<sup>20</sup> (THF,  $-78^\circ C$ , 10min; AcOH,  $-78$  to  $25^\circ C$ ) gave a mixture of diastereoisomers of the hydroxy PGE<sub>1</sub> derivative **7** (42%). Dehydration ( $MsCl$ , DMAP,  $CH_2Cl_2$ ,  $25^\circ C$ , 40min)<sup>8</sup> yielded the 11R,12R enone **8** (60% after chromatography:  $SiO_2$ ,  $Et_2O / C_6H_{12}$ , 1/5;  $J_{H-11,H-12} = 0$  Hz), which on reduction [ $Bu_3SnH$ ,  $(tBuO)_2$ ,  $110^\circ C$ , 15min; 87% after chromatography:  $SiO_2$ ,  $Et_2O/C_6H_{12}$ , 1/5]<sup>8</sup> and deprotection (AcOH, THF,  $H_2O$ ,  $25^\circ C$ , 48h) afforded the isomerically pure (8R),(11R),(12R), (15R),(16R) target prostaglandin derivative mexiprostil (**1**).

With this highly efficient chemical operation in hand, mexiprostil (**1**) is now available in 20% overall yield and only four steps from the optically pure cyclopentenone derivative **3**.

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- 20) Prepared from monomethyl pimelate: 1. SOCl<sub>2</sub>, 70°C, 2h; 95%; 2. Pd/C, H<sub>2</sub>, 2,6-lutidine, THF, 25°C, 15h; 65%; bp 100-110°C/0.05 torr

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